# HYDROGEN-TO-SNG (H2tSNG)

## $630 \text{ kW}_{\text{th}} \text{ turn-key system}$



**Turn-key system** for the conversion of hydrogen (H<sub>2</sub>) and lean gases to synthetic natural gas (SNG):

- modular & scalable design, ready for outdoor installation
- CAPEX optimized
- conversion efficiency near thermodynamic optimum

### ETOGAS' PROPRIETARY METHANATION TECHNOLOGY

- > patented fixed-bed plate reactor
- > high gas quality: up to 99%  $CH_4$
- > broad variety of CO<sub>2</sub> / feed-gas sources applicable
- > utilize process heat in form of water / steam

#### VALUE PROPOSITIONS

- H2tSNG systems provide a second life for waste CO<sub>2</sub> and enable closed carbon loops: a variety of lean gas types can readily be converted to grid-compliant SNG or pure methane
- > By utilizing lean-gases, H2tSNG systems enhance feedstock efficiency in industrial production processes
- H2tSNG systems produce an advanced renewable fuel with exceptionally low carbon footprint and feature cost-effective solutions for climate-neutral mobility

#### **INPUT**

Hydrogen	250 Nm <sup>3</sup> /h, individual size on request
Feed Gas (CO <sub>2</sub> )	62.5 Nm <sup>3</sup> /h CO <sub>2</sub> or in gas mixture with equivalent CO <sub>2</sub> content (e.g. raw biogas or CO/CO <sub>2</sub> from chemical/technical processes)
Tap Water	depending on Feed Gas composition

#### OUTPUT

Synthetic Natural Gas (SNG)	62.5 Nm³/h (in addition to Methane contained in the Feed Gas)
Steam	approx. 110 kW <sub>th</sub> at 250 – 300 °C (70 bar)

#### **SCOPE OF SUPPLY / FEATURES**

Load Range	70% – 100%
SNG Properties	compliant with DVGW G260, 262 (L-gas, H-gas)
Total Footprint Area	20 m x 30 m
Temperature Range (Outdoor)	-20 °C up to +40 °C
Control System	Siemens S7 PLC (PCS 7 optional), Profinet/-bus
Lifetime	20 years
Design Standard	CE certificate

#### **METHANATION**

Reactor Type	fixed-bed plate reactor
Operating Pressure (SNG Output)	7 – 8 bar
Cooling System	water/steam at approx. 70 bar

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